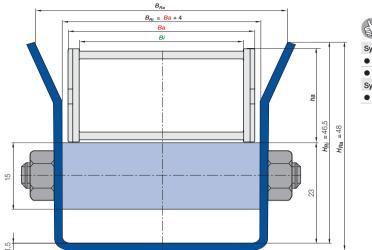
## Steel Guide Troughs | One-piece | Only for Series 10, 15 and B15





For the following E-Chains\*/E-Tubes: System E2 Series 10 B15 System Zipper Series 15/R15

Ba

Bi

ha

H

H<sub>Ra</sub> B<sub>Ri</sub>

= Outer E-Chain® width

= Inner E-Chain® width

= E-Chain® outer height

= Inner trough height

= Outer trough height

= Inner trough width

 $B_{P_2} = \text{Outer trough width}$ 

Steel Guide Troughs One-piece

91.10 91.20 91.30

91.40

91.50

Phone +49- (0) 22 03-96 49-800 Fax +49- (0) 22 03-96 49-222









R

For Series 10, 15 and B15 are steel guide troughs for one side available. They have got a continuous glide bar for the transition from area with the glide bars to the area without glide bars. Available from stock are the guide troughs for the E-Chains<sup>®</sup> with an outer width up to 60 mm. For the E-Chains<sup>®</sup> with a width of more than 60 mm special solutions are on short call. For this trough sizes are no installation sets necessary as the guide troughs are made of a single U-profile. The solution for the trough joint is specific for every application.

For Series 10.015/15.015/B15.015	Part No.	Dim. B <sub>Ra</sub> [mm]	Dim. B <sub>Ri</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.10	40,5	30	1,50 kg/m
Trough with glide bar, 2-m section	91.11	40,5	30	2,10 kg/m
For Series 10.025/15.025/B15.025	Part No.	Dim. B <sub>Ra</sub> [mm]	Dim. B <sub>Ri</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.20	50,5	40	1,65 kg/m
Trough with glide bar, 2-m section	91.21	50,5	40	2,35 kg/m
For Series 10.038/15.038/B15.038	Part No.	Dim. B <sub>Ba</sub> [mm]	Dim. B <sub>Bi</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.30	62,5	52	1,80 kg/m
Trough with glide bar, 2-m section	91.31	62,5	52	2,70 kg/m
For Series 10.050/15.050/B15.050	Part No.	Dim. B <sub>Ra</sub> [mm]	Dim. B <sub>Ri</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.40	72,5	62	1,90 kg/m
Trough with glide bar, 2-m section	91.41	72,5	62	3,15 kg/m
For Series 10.5/15.5/B15.5	Part No.	Dim. B <sub>Ra</sub> [mm]	Dim. B <sub>Ri</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.50	89,5	79	2,15 kg/m
Trough with glide bar, 2-m section	91.51	89,5	79	4,30 kg/m
For Series 10.6/15.6/B15.6	Part No.	Dim. B <sub>Ra</sub> [mm]	Dim. B <sub>Ri</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.60	106,5	96	≈ 2,40 kg/m
Trough with glide bar, 2-m section	91.61	106,5	96	≈ 4,60 kg/m
For Series 10.7/15.7/B15.7	Part No.	Dim. B <sub>Ra</sub> [mm]	Dim. B <sub>Ri</sub> [mm]	Weight
Trough without glide bar, 2-m section	91.70	126,5	116	≈ 2,80 kg/m
Trough with glide bar, 2-m section	91.71	126,5	116	≈ 5,20 kg/m
Trough material: St 1203 galvanized				

## Order example: Length of travel 30 m -Center mounted for Series 10.038.100.0 with $B_{rr} = 52$

Center mounted for benes 10.000.100.0 Wi	$UID_{Ri} = 52$
Guide trough-channel without glide bars:	
10 m Guide trough = 5 x 2 m sections (without glide bars)	Part No. 91.30
Guide trough-channel with glide bars:	
10 m Guide trough = 5 x 2 m sections (with glide bars)	Part No. 91.31

## igus<sup>®</sup> Guide Troughs online ► www.igus.eu/en/steeltrough